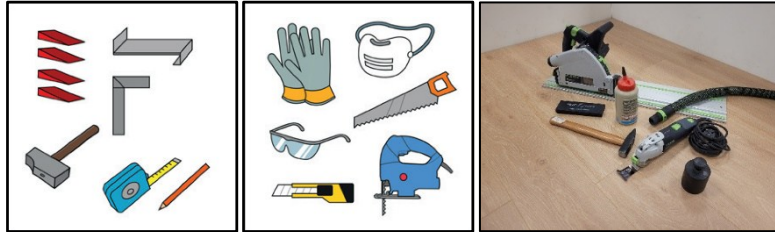


## Get the right tools.



First of all, the new plank needs to be checked under different light circumstances (also grazing light) to compare it with the condition of the existing floor (which needs to be properly clean), to make sure the colour and surface of the new plank is similar and will blend in (taking care to select a plank with a different decor from the adjacent planks). This can for example be done during different moments of the day, while the replacement plank is acclimatizing (note, this plank needs to be acclimatized in a closed pack a minimum of 1 week in advance).

### 1. Remove the plank to be replaced.

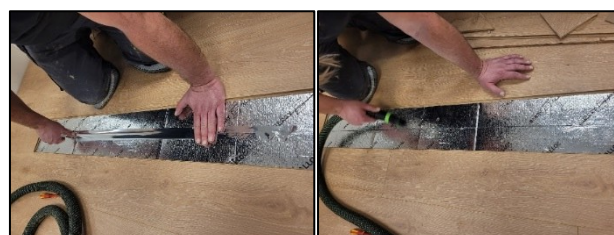
Adjust the circular saw to the depth of the floorboard and cut the plank lengthwise along its center axis. With a multitool, carefully make radial cuts from the central cuts to the 4 corners of the plank, making sure not to cut or otherwise damage the adjoining planks.



Carefully remove the cut parts of the plank to replace from the adjacent planks.



Clean the area from where the plank was removed. Also tape the underlay with aluminium tape (to ensure a seal) so it can act as a vapour barrier again.

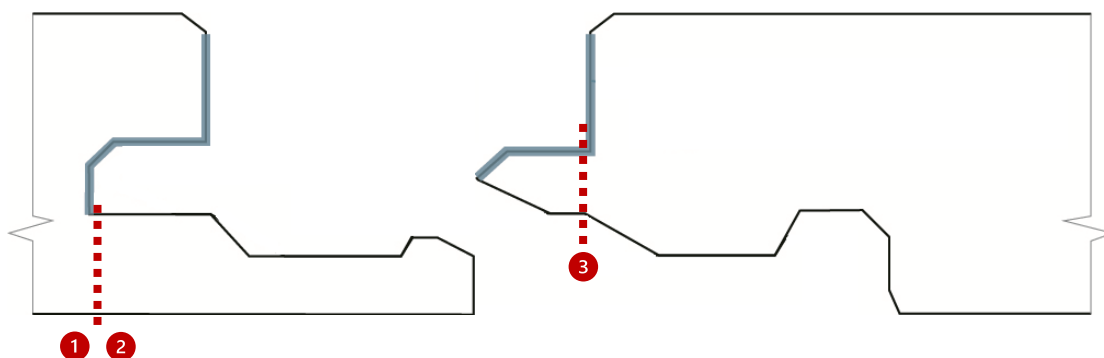
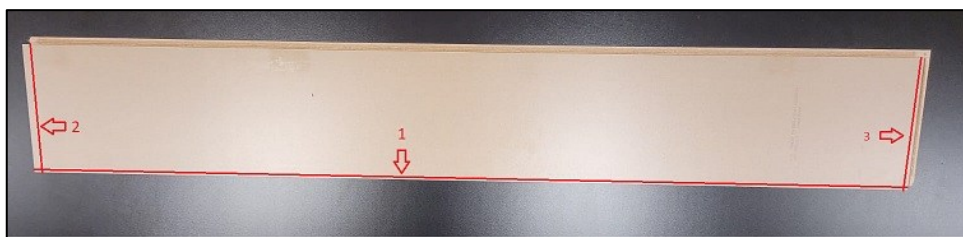


## 2. Prepare the replacement plank.

Open the closed pack and take out 1 plank and close it again with tape. Select the plank to have the best render with existing planks.

Prepare the new plank for replacement (the plank must be acclimatized beforehand):

- Turn the plank over to identify the sections to be cut.
- Adapt the long side: Cut off a portion of the Loc so that no part of this profile can get in the way when installing the plank.
- Adapt the short sides: Cut off the short end profiles (for the PentaLoc, remove the black insert on the short side).



### 3. Prepare the installation of the new, adapted plank.

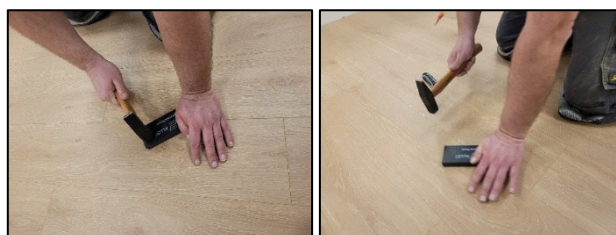
Position the cut plank and see if it can be inserted it on either side (use a screwdriver on the other side to remove it again). Test all sides.

If everything fits perfectly, the glue can be applied, if not, smooth out any irregularities with sandpaper.

Apply glue (PVAc wood glue type D3) on the grooves and tongues of the new plank.



Position the new adjusted plank, ensuring that it fits correctly in the intended location. Once positioned, using our tapping block (63001777) and a hammer or a rubber mallet, gently tap around the plank to finalize its installation.



Add weights and clean excess glue with BerryAlloc Wipes (9310-0023).



Leave to dry for 24 hours.

**That's it! Enjoy the final result.**