

Colored wood floor primer

PALL-X 330

Water-based, solvent-free 1-component roller applied primer in three versions OAK, PURE and WHITE

SUITABLE FOR:

- ▶ sanded wood flooring
- ▶ use on wood floors installed over warm water underfloor heating systems



PRODUCT BENEFITS / PROPERTIES:

- ▶ fast drying
- ▶ clean appearance
- ▶ very good color enhancement in version OAK
- ▶ raw wood effect in version PURE
- ▶ pleated optics in version WHITE
- ▶ minimises edge-bonding
- ▶ corresponds to TRGS 617
- ▶ Water-based seal, solvent-free
- ▶ EMICODE EC 1 PLUS / Very low emission

TECHNICAL DATA:

Packaging:	plastic container
Packsize:	5 l
Shelf life:	at least 12 months
Color:	OAK, PURE, WHITE
Consumption:	approx. 80 ml/m ² (1x roller coat)
Coverage:	approx. 12,5 m ² /litre
Working climate:	between 18 – 25 °C and 35 – 65 % relative humidity
Further coats:	after approx. 2 hours*

*At 20 °C and 50 % rel. humidity.

SURFACE PREPARATION:

The surface to be primed must be clean, dry, free of impurities and sanded in accordance with the recognised industry standard.

APPLICATION:

1. Before use, the container must be brought to room temperature (20 °C) and must be shaken well. Then pour the contents into a clean PALLMANN Bucket.
2. Apply one layer of PALL-X 330 using the APPLICATION ROLLER WATERBASED SPECIAL 8MM/25CM evenly and generously to the substrate.
3. The primed surface is ready for overcoating after approx. 2 hours.
4. The primer must, in all cases, receive at least one sealcoat within 24 hours.
5. After use, clean tools with water.

Recommended wood types	PALL-X 330	Recommended lacquer
Oak	OAK	PALL-X ZERO 1K, PALL-X ZERO 2K, PALL-X 98, PALL-X 96
light European wood types	PURE	PALL-X ZERO 1K, PALL-X ZERO 2K, PALL-X PURE, PALL-X 98, PALL-X 96
light European wood types	WHITE	PALL-X ZERO 1K, PALL-X ZERO 2K, PALL-X PURE



IMPORTANT NOTES:

- ▶ Optimum temperature is 18 to 25 °C with the relative humidity > 35 % and < 65 %. Low temperatures and high humidity will extend the drying time. High temperatures and low humidity will shorten the drying time.
- ▶ Many exotic woods such as Teak, Ipe Lapacho, smoked Oak or Wenge as well as softwoods contain ingredients (e.g. so-called inhibitors, resins or mineral storages) which can lead to significant drying delays, wetting disturbances or colour changes. Due to the variety and different qualities of these woods, the species should be established and testing carried out before coating.
- ▶ Shelf life minimum 12 months in original packaging when stored in dry conditions. Protect from freezing and do not expose to temperatures over 40 °C.
- ▶ Tightly reseal opened containers and use the contents as quickly as possible.
- ▶ In principle, do not apply more than 2 coats in one day.
- ▶ The primer must not be sanded.
- ▶ The following standards and notices are applicable and especially recommended: DIN 18356 "Working with parquet and woodblocks".

PROTECTION OF THE WORKPLACE AND THE ENVIRONMENT:

1K rollable oil, solvent-free. Suitable as a substitute material for high solvent content materials used for parquet surface treatment. During application, the use of barrier cream, as well as ventilation of the work areas, is recommended.

DISPOSAL:

Where possible, collect product residues and re-use. Do not allow dispersal into drains, sewers or ground. Empty, scraped and drip-free containers are recyclable. Containers with liquid residue, as well as the liquid product, are classed as Special Waste. Dried product residues are classed as Construction Waste.