

PRODUCT DATA SHEET

Fibre-Reinforced Wet Adhesive

UZIN KE 66 NEW



Highly shear-resistant PVC and rubber adhesive with hard adhesive ridges

Description:

UZIN KE 66 NEW is a resin-free wet-bed dispersion adhesive with short open time and excellent adhesion. The high shear-resistant and fibre-reinforced adhesive reduces the formation of pressure marks on the installed floor covering. For interior use.

As a special adhesive:

- ▶ for PVC design floor coverings
- ▶ for PVC and CV floor coverings in sheets or tiles
- ▶ for rubber floor covering in sheets and tiles up to 4 mm with smooth or hammered surface (e.g. norament®, noraplan®, or noraplan® acoustic)
- ▶ for chlorine-free enomer floor coverings (e.g. Upofloor Lifeline®)
- ▶ on absorbent and levelled substrates
- ▶ on warm water underfloor heating system
- ▶ for exposure to castor wheels in accordance with DIN EN 12 529 from 1 mm thickness of levelling compound
- ▶ for heavy wear in residential, commercial and industrial locations

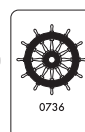


Offers highest possible protection against emissions and contributes in creating a healthy living environment.

Was awarded the "Blue Angel" for low-emission floor covering adhesives and other adhesives in compliance with RAL-UZ 113.



UZIN ÖKOLINE



LEED contributing product

Product benefits / properties:

UZIN KE 66 NEW offers high dimension stability and a minimized formation of joints.

Composition: Plastic dispersions, thickeners, wetting, de-foaming and preservation agents, fibres, mineral fillers, water.

- ▶ Odourless during and after application
- ▶ Excellent working properties
- ▶ Very low consumption
- ▶ Short open time
- ▶ Solvent-free
- ▶ EMICODE EC 1 PLUS / Very low emission
- ▶ RAL-UZ 113 / Environmentally compatible because of very low emission

Technical Data:

Packaging:	Plastic bucket
Pack sizes:	6 kg, 14 kg
Shelf life:	minimum 12 months
Colour wet / dry:	cream white / cream white
Consumption:	240 – 280 g/m ²
Working temperature:	min. 15° C at floor level
Open time tiles, planks:	5 – 10 minutes*
Open time sheet coverings:	20 – 25 minutes*
Laying time:	approx. 20 minutes*
Set to traffic:	after 24 hours*
Final strength:	after 3 days*
Sealing / filling joints:	after 24 hours*

* At 20° C and 65 % relative humidity, depending on the type of floor covering and the absorbency of the substrate.

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Substrate preparation:

The subfloor must be sound, load bearing, level, dry, free from cracks, clean and free from material which would impair adhesion (e.g. dirt, oil, grease). The surface must be vacuumed, primed and levelled thoroughly. Suitable primers and levelling compounds can be found in the UZIN product guide. The substrate must be tested in accordance with applicable standards and bulletins and any deficiencies must be reported. Always allow primer and levelling compound to dry well all the way through.

Refer to the Product Data Sheets for other products used.

Thicknesses of levelling compound:

- ▶ non absorbent or moisture sensitive substrates → 2 mm (with rubber 3 mm)
- ▶ new calcium sulphate screeds → 1 – 2 mm (with rubber 2 mm)
- ▶ on existing substrates → min. 2 mm (with rubber 3 mm)

Application:

1. Apply adhesive uniformly with suitable notched trowel onto the substrate and allow to dry partially according to the application amount, the indoor climate, the absorbency of the substrate and the type of floor covering. Do not apply more adhesive than can be laid with good wetting of the back of the covering within the working time.
2. Install the floor covering with short open time; the adhesive groove should be pressed out. Rug in or roll out or apply weight against extreme flooring deformation or mill first. Ensure that air is not trapped under the covering. Allow the area to rest for 20 minutes and then roll out again or rub in at edge and seam area.
3. Remove adhesive residues while fresh with water.

Consumption data:

Covering type / Backing type	Notch size	Consumption*
PVC design coverings, LVTs PVC coverings, CV coverings	A 2	approx. 280 g / m ²
Rubber sheets and tiles up to 4 mm	A 2	approx. 280 g / m ²
PVC design floor coverings with smooth backing	A 1	approx. 240 g / m ²

*At 20 °C and 65 % relative humidity, with tempered adhesive buckets on UZIN NC 170 LevelStar.

Important notes:

- ▶ Shelf life minimum 12 months in original packaging when stored in relatively cool conditions. Frost-resistant up to –8 °C. Carefully and tightly reseal opened buckets and use the content as quickly as possible. Allow adhesive to reach room temperature before use.
- ▶ Optimum work conditions are 18 – 25 °C, floor temperature above 15 °C / 59 °F and relative air humidity below 65 %. Low temperatures and high air humidity lengthen, whilst high temperatures and high air humidity shorten the drying time.
- ▶ Humid substrates may cause secondary emissions and odours. Therefore a good drying of the levelling compound must be observed on levelled substrates.
- ▶ Direct bonding on old adhesive residues can cause interactions and lead to unpleasant odour. Therefore old layers should ideally be removed. In all cases adhesive residues must be reworked with a barrier primer and levelled generously with a self-levelling compound at sufficient thickness (usually 3 mm).
- ▶ Before bonding floor coverings must be adequately acclimatised and free from tension and must be adapted to the common indoor climate for future use.
- ▶ Severe roll-end deformation, buckling or squeeze wrinkles, edges sticking up to an extreme degree or covering curvature have to be loaded during bonding.
- ▶ In case of extreme temperatures from exposure to light, heavy mechanical strain from pallet trucks, fork lifts, etc. or when exposed to wetness from the top, a synthetic resin adhesive such as UZIN KR 430 must be used. In case of doubt, contact our Technical Customer Service for advice.
- ▶ The following standards, regulations and publications are applicable and especially recommended:
 - DIN 18365 "Working with floor coverings"
 - TKB specification sheet "Assessment and preparation of surfaces for floor covering and wood floor covering"
 - BEB specification sheet "Assessment and preparation of surfaces"
 - TKB specification sheet "Adhesion of elastomeric floor coverings"

Protection of the Workplace and the Environment:

Solvent-free. The use of skin protection lotion is always recommended. Store out of reach from children. Provide thorough ventilation during and after processing / drying! Avoid eating, drinking and smoking while processing the product. In the event of contact with the eyes or skin, rinse thoroughly and immediately with water. Do not allow to enter the sewer system, bodies of water or the soil. Clean the tools with water and soap immediately after use.

EMICODE EC 1 PLUS - very low emission. Within the scope of current knowledge, gives off no emissions or formaldehyde, hazardous materials or volatile organic compounds (VOC). When fully dried, has a neutral odour and presents no physiological or ecological risk.

Basic prerequisites for best possible indoor air quality following floor covering work are conformity to standards of the working conditions, as well as thoroughly dry substrate, primer and smoothing compound.

Product contains isothiazolinones. Information for persons with allergies is available at +49 (0)731 4097-0 (Germany).

Disposal:

Collect product residues wherever possible and reuse. Do not allow to enter the sewer system, bodies of water or the soil. Plastic containers emptied or scraped clean and no longer dripping from any residues can be recycled. Containers with liquid residues as well as collected liquid product residues are special waste. Containers with cured residues are construction waste / domestic waste.

