

# WOCA®

## Product Range

PRE-TREATMENT · BASIC TREATMENT · MAINTENANCE · CLEANING



Naturally  
**No1**  
Recommended by professionals

---

# Naturally No1

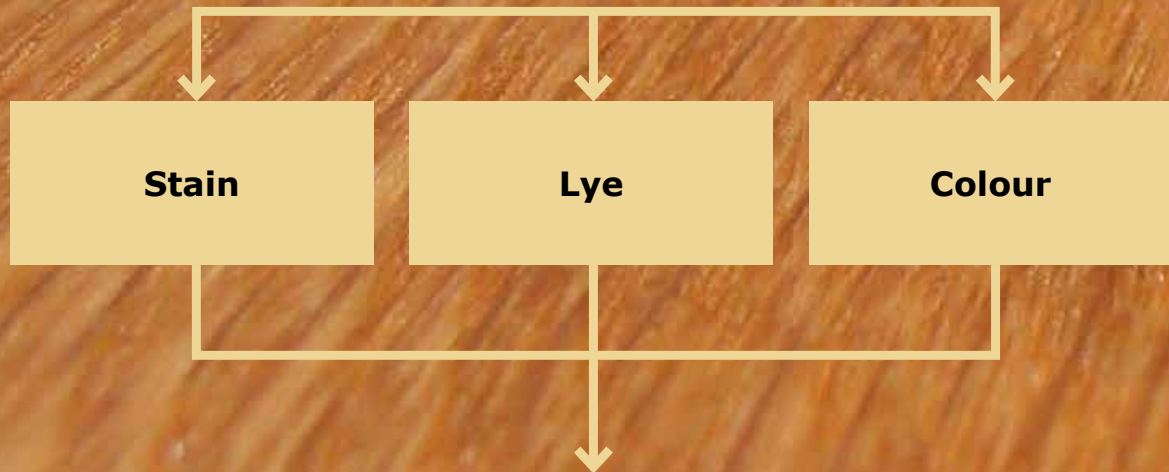
As a result of decades of research and development combined with more than 40 years of experience, WoodCare Denmark is committed to producing and supplying long term, durable finishing systems. The aim of our range of high-quality WOCA products is to make the entire working process more straightforward, while creating a more effective and satisfying result.



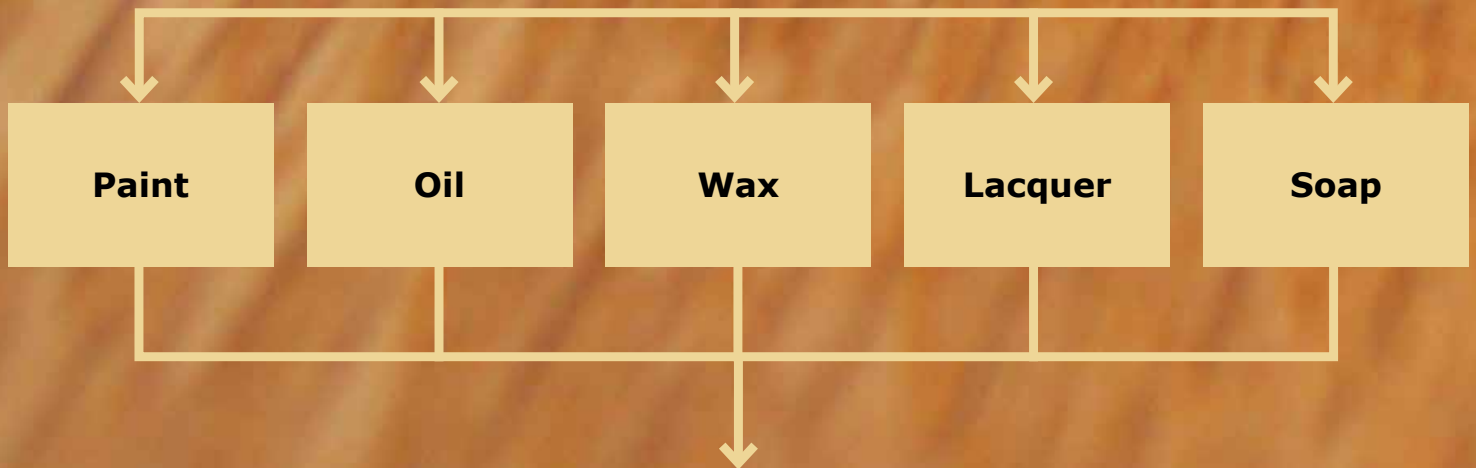


# Wood Care System

## PRE-TREATMENT

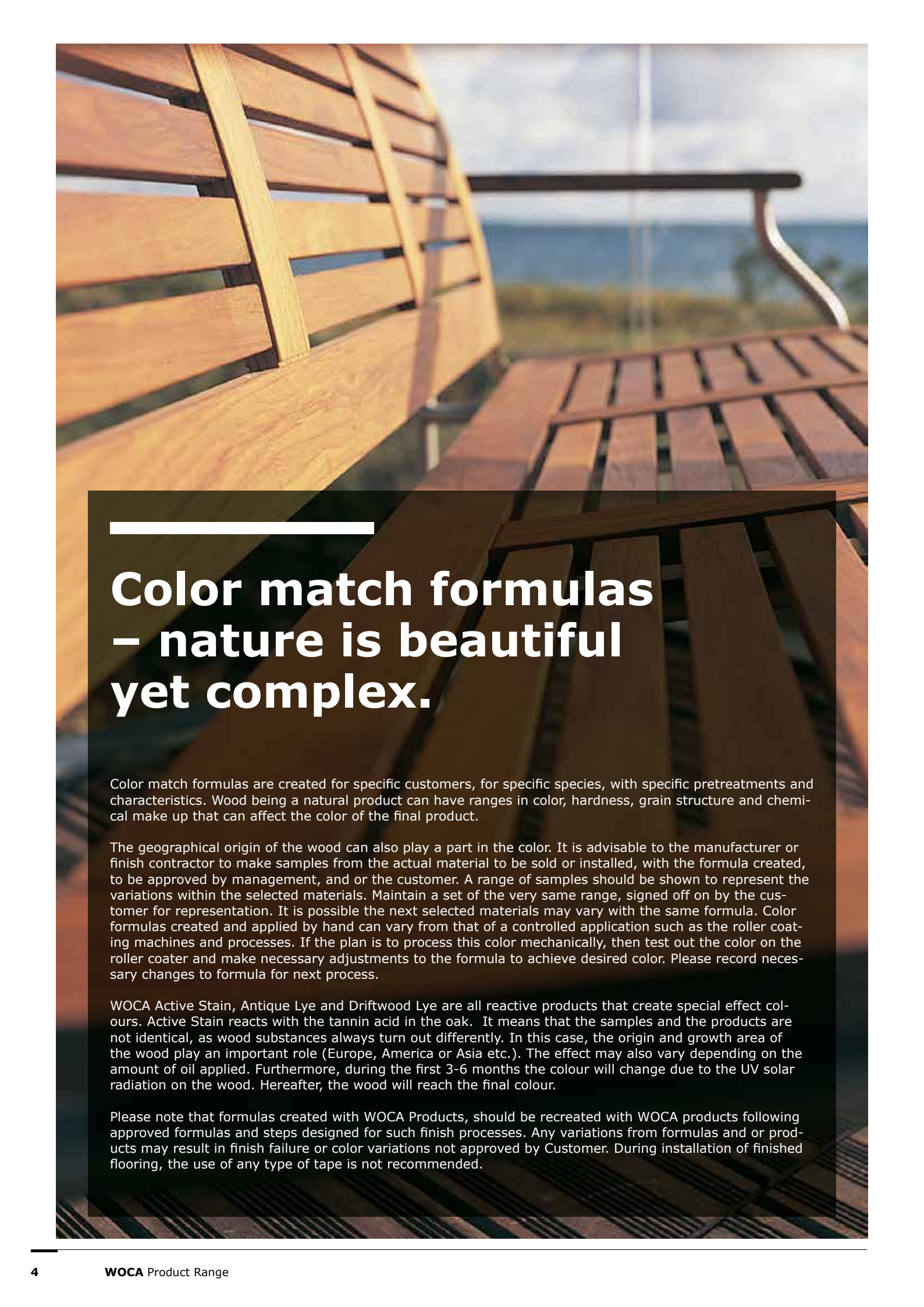


## BASIC TREATMENT



## MAINTAINING AND CLEANING





## Color match formulas – nature is beautiful yet complex.

Color match formulas are created for specific customers, for specific species, with specific pretreatments and characteristics. Wood being a natural product can have ranges in color, hardness, grain structure and chemical make up that can affect the color of the final product.

The geographical origin of the wood can also play a part in the color. It is advisable to the manufacturer or finish contractor to make samples from the actual material to be sold or installed, with the formula created, to be approved by management, and or the customer. A range of samples should be shown to represent the variations within the selected materials. Maintain a set of the very same range, signed off on by the customer for representation. It is possible the next selected materials may vary with the same formula. Color formulas created and applied by hand can vary from that of a controlled application such as the roller coating machines and processes. If the plan is to process this color mechanically, then test out the color on the roller coater and make necessary adjustments to the formula to achieve desired color. Please record necessary changes to formula for next process.

WOCA Active Stain, Antique Lye and Driftwood Lye are all reactive products that create special effect colours. Active Stain reacts with the tannin acid in the oak. It means that the samples and the products are not identical, as wood substances always turn out differently. In this case, the origin and growth area of the wood play an important role (Europe, America or Asia etc.). The effect may also vary depending on the amount of oil applied. Furthermore, during the first 3-6 months the colour will change due to the UV solar radiation on the wood. Hereafter, the wood will reach the final colour.






Please note that formulas created with WOCA Products, should be recreated with WOCA products following approved formulas and steps designed for such finish processes. Any variations from formulas and or products may result in finish failure or color variations not approved by Customer. During installation of finished flooring, the use of any type of tape is not recommended.

# PRE-TREATMENT

## Oil System

### Softwood Lye








-  2,5 litre
-  8-10 m<sup>2</sup>/litre
-  Water based
-  Free
-  Contains white pigments

Softwood Lye is used for lye priming of unfinished or freshly sanded interior woodwork such as floors, stairs, furniture, and panels.

- Only suitable for softwood
- Prevents yellowing process of the surface
- Preserves the light colours of the wood
- Requires additional treatment with oil or soap

### Wood Lye








-  2,5 litre
-  8-10 m<sup>2</sup>/litre
-  Water based
-  Free
-  White and grey

Wood Lye is used for lye priming of unfinished or newly sanded interior woodwork i.e. floor, stairs, furniture and panels.

- Provides a lighter finish, reduces yellowing process of the wood
- Requires subsequent treatment with oil or soap
- Suitable for any type of wood

### Antique Lye








-  2,5 litre
-  8-10 m<sup>2</sup>/litre
-  Water based
-  Free
- 

Antique Lye has been especially developed to produce an ammonia smoked appearance to oak wood.

- Gives oak wood an ammonia smoked appearance
- Requires subsequent treatment with oil
- Only for oak wood
- Does not contain pigments

### Pre-Colour








-  2,5 litre
-  8-10 m<sup>2</sup>/litre
-  Water based
-  Max. 100 g/litre
-  White, grey and black

Pre-Colour is a water-based stain used for the priming of unfinished or newly sanded interior woodwork i.e. floors, stairs, furniture and panels.

- Provides new intensive colours
- Requires subsequent treatment with oil or lacquer
- Suitable for any type of wood

### Driftwood Lye








-  2,5 litre
-  8-10 m<sup>2</sup>/litre
-  Water based
-  Free
-  White and grey

Driftwood Lye is a unique product, which gives the wood a weather-beaten patina. The product is primarily for oak wood. By using this product, the wood will get a very nice 2-dimensional design.

- Gives oak a weather-beaten patina
- Requires subsequent treatment with oil or soap
- Only for oak wood

### Active Stain



-  2,5 litre
-  8-10 m<sup>2</sup>/litre
-  Water based
-  Max. 50 g/litre
-  4 colours

Active Stain is water based and developed to produce grey special effect colours in oak wood and create a very unique colour. The product is none-corrosive.

- Gives oak a grey special effect appearance
- Requires subsequent treatment with oil or soap
- Only for oak wood



# BASIC TREATMENT

## Oil System

### Master Floor Oil



-  1 litre, 2,5 litre and 5 litre
-  10-12 m²/litre
- 
-  Max. 45 g/litre
-  Natural and white

Master Floor Oil may be used on all unfinished, freshly sanded and newly laid wood floors in all wood species. To be used on untreated and lye primed woodwork such as interior floors, stairs, panels and furniture.

- Suitable for all types of wood
- Suitable for large areas
- Also suitable for manual application

### Diamond Oil



-  1 litre and 2,5 litre
-  20-25 m²/litre
- 
-  Max. 6 g/litre
-  9 colours\*

Diamond Oil is used for oil finishing of wooden floors with floor machine. Diamond Oil is ideal for basic finishing of any unfinished, new and newly sanded interior woodwork.

- Suitable for all types of wood floors
  - Waterproof
  - Extremely high solid content
  - Extreme hard-wearing surface
  - Fast drying
- \* only natural, white and extra white in 1,0 litre

### High Solid Master Oil



-  2,5 litre and 5 litre
-  18-20 m²/litre
- 
-  Max. 35 g/litre
-  Natural, white and extra white

High Solid Master Oil is used for oil finishing of wood floors with floor machine. The oil ensures a hard-wearing, dirt and water repellant surface.

- Suitable for all types of wood floors
- Especially suitable for commercial areas
- To be applied solely by machine
- High solid content

### Colour Oil



-  1 litre and 2,5 litre
-  10-12 m²/litre
- 
-  Max. 90 g/litre
-  11 colours

Oil finishing and colouring in one application. Suitable for oak, ash, spruce, larch, pine and teak, as well as cork. Colour Oil may be used on both unfinished or freshly sanded interior woodwork.

- For new or old wood floors
- Colours and protects in one application

## COLOUR OIL

101  
Light  
Brown

102  
Brazil  
Brown

106  
Rhode Island  
Brown

114  
Castle  
Grey

118  
Extra  
White

119  
Walnut

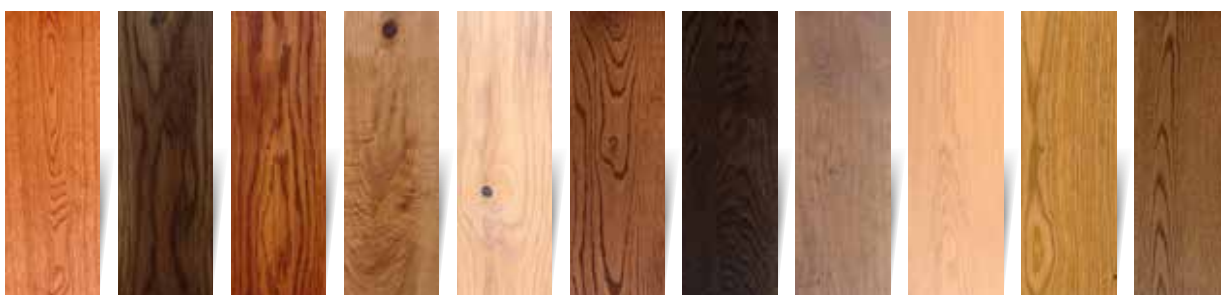
120  
Black

314  
Extra  
Grey

341  
Cream

342  
Brandy

349  
Antique



# BASIC TREATMENT

## Oil System

### Neutral Oil



-  2,5 litre
-  8-12 m<sup>2</sup>/litre
-  Water based
-  Max. 45 g/litre
-  Colourless

Neutral Oil is used for a neutral/invisible finish that resembles untreated oak wood on new or newly sanded surfaces. The oil ensures protection of the surface while still giving the neutral look of raw oak wood.

- Suitable only for oak
- Always in conjunction with Neutral Oil Care

### Hardwax Oil



-  0,75 litre and 2,5 litre
-  8-12 m<sup>2</sup>/litre
- 
-  Max. 470 g/litre
-  Natural and extra white

Hardwax Oil is ideal for basic finishing of any unfinished, new and newly sanded interior woodwork, or for topcoat – manually or with polishing machine.

- Suitable for all types of wood floors
- Suitable for large areas
- Filmbuilding

### Solvent



-  1 litre
-  –
- 
-  Max. 5 g/litre
- 

Solvent is a mild thinner ideal for cleaning of tools and thinning down of oil.

- Mild thinner for oil dilution
- Non aromatic
- Ideal for cleaning tools

## DIAMOND OIL

Natural    White    Extra White    Carbon Black    Concrete Grey    Sand Grey    Smoke Brown    Chocolate Brown    Caramel Brown








# MAINTAINING AND CLEANING

## Oil System

### Maintenance Oil



-  1 litre and 2,5 litre
-  30-40 m²/litre
-  Water based
-  Max. 40 g/litre
-  Natural, white, extra white\*, brown\*, grey\* and black\*






Maintenance Oil may be used for the maintenance of all oiled wood surfaces and is especially suitable for the regular maintenance of oiled wood floors.

- For the maintenance of oiled wood floors
- Simple application both manually or by machine

*\* only in 1 litre*

### Maintenance Paste



-  400 ml Tube
-  60-80 m²/400 ml tube
-  Water based
-  Max. 300 g/litre
-  Natural and white

For the aftercare and maintenance of oiled wood floors.

- For the maintenance of all oiled wood floors
- Especially suitable for UV and waxed surfaces
- Simple application both manually or by machine
- For UV oiled floors approx 120 m²/400 ml tube

### Oil Care



-  1 litre
-  30-40 m²/litre
-  Water based
-  Free
-  Natural and white

Oil Care may be used for the maintenance of all oxidative oiled wood surfaces and is especially suitable for the regular maintenance of oiled wood floors.

- Simple application both manually or by machine
- Fast drying
- Eco-friendly indoor environments

### Neutral Oil Care



-  1 litre
-  30-40 m²/litre
-  Water based
-  Free
-  Colourless

Neutral Oil Care must be used for the final top coat/polish on top of WOCA Neutral Oil as well as for maintenance of all WOCA Neutral oiled wood surfaces.

- Suitable only for oak
- Gives the oak a neutral/invisible finish

### Natural Soap



-  1 litre, 2,5 litre and 5 litre
-  320-400 m²/litre
-  Water based
-  Free
-  Natural, white and grey\*






Natural Soap is ideal for cleaning and maintenance of oiled, waxed and Natural Soaped surfaces. The Natural Soap is especially ideal for floors, furniture, table tops and panels.

- For the basic treatment of softwood floors

*\* only in 1 litre and 2,5 litre*

### Oil Refresher



-  250 ml, 1 litre and 2,5 litre
-  150-200 m²/litre
-  Water based
-  Free
-  Natural and white

Oil Refresher combines efficient cleaning with re-oiling as addition oil is penetrating into the wood of the floor forming a mat protective layer in the surface.

- Ensures maximum dirt and waterresistance from day one
- Enhances the natural colour of the wood
- Cleans and maintains the floor gently
- Leaves a mat protecting oil film on the wood surface






# MAINTAINING AND CLEANING

## Oil System

### Master Soap








-  5 litre
-  320-400 m²/litre
-  Water based
-  Free
-  Natural

Master Soap may be used for the cleaning of wood, regardless of wood species and surface treatment as well as for tiles, vinyl and stone surfaces etc.

- For the cleaning and maintenance of all wood floors
- Particularly suitable for larger floors with frequent cleaning
- May be applied both manually and by machine

### Natural Soap





-  750 ml spray
-  –
-  Water based
-  Free
-  Natural and white

Natural Soap is ideal for cleaning and maintenance of oiled, waxed and natural soaped surfaces.

- Ready mixed
- Re-greasing effect
- Suitable for toys
- Nourishing properties

### Tannin Spot Neutralizer



-  250 ml spray
-  –
-  Water based
-  Free
- 

Tannin Spot Neutralizer effectively removes black spots caused by acid/water reaction. May be used on unfinished, soaped, oiled or waxed interior surfaces.

- Ready mixed
- Simple application
- For small areas
- Requires additional treatment

### Wood Cleaner





-  1 litre and 2,5 litre
-  200-300 m²/litre
-  Water based
-  Free
- 

Wood Cleaner may be used for cleaning of wooden surfaces. Furthermore, it is well suited for cleaning of unfinished wall- and ceiling panels, furniture etc.

- For unfinished, oiled, waxed, lacquered and soap treated wood surfaces indoor
- Prepares surfaces for additional treatment
- Basic cleaning and grease removal
- High efficiency

### Spot Remover



-  250 ml spray can
-  –
-  Water based
-  Free
- 

Spot Remover effectively dissolves grease, blood, coffee, tea etc. May be used on unfinished, soaped, oiled or waxed interior surfaces.

- Removes spots from wood surfaces, e.g. coffee and red wine
- Sprayable

### Maintenance box for oiled floors



-  3 x 1 litre
-  –
- 
-  Max. 40 g/litre
-  Natural and white

The box contains:






- 1 litre Maintenance Oil
- 1 litre Wood Cleaner
- 1 litre Natural Soap
- 1 pad
- 1 cloth
- 1 spray

# BASIC TREATMENT

## Lacquer System

### Floor-Primer








-  5 litre and 10 litre
-  6-12 m²/litre
-  Water based
-  Free
-  Natural and white

Floor-Primer is a special water based acrylic wood primer that dries quickly and sands well.

- Water based primer
- Fast drying
- Easy to sand
- Prevents sidebondings

### Excellent lacquer








-  5 litre and 10 litre
-  8-12 m²/litre per application
-  Water based
-  Free
-  Gloss 20 mat and 40 silky-mat

Excellent floor lacquer is a low-odour, quick-drying, water based lacquer. Excellent floor lacquer can be used on both new/untreated and previously lacquered wood indoors, such as wood and parquet floors, panelling, doors, staircases, natural cork, etc.

- Fast drying, 90 min at 20°C
- Suitable for classical domestic areas

### Superior lacquer



-  5 litre and 10 litre
-  8-12 m²/litre per application
-  Water based
-  Free
-  Gloss 20 mat and 40 silky-mat

Superior floor lacquer is a low-odour water-based product which is particularly hardwearing for higher traffic. Superior floor lacquer can be used on both untreated and previously Lacquered wood surfaces indoors, such as wood and parquet floors, panelling, doors, staircases, natural cork, etc.

- Fast drying, 90 min at 20°C
- Suitable for domestic areas with high wear

### Advanced 2K lacquer








-  5 litre
-  8-12 m²/litre per application
-  Water based
-  Free
-  Gloss 20 mat and 40 silky-mat

Advanced 2K is a water-based, 2-component floor Lacquer that can be used on any wood surface, including oak.

- Fast drying, 90 min at 20°C
- Suitable for contract areas with high wear
- Highly efficient consumption
- "Black heel mark resistant"

### Advanced 2K Hardener



-  100 ml
-  –
-  Water based
-  Free
- 

- Hardener for WOCA Advanced 2K lacquer
- Free from isocyanate

### Floor Paint



-  2,5 litre
-  6-10 m²/litre
-  Water based
-  Free
-  White, grey and black

Floor Paint is a unique product providing a rich built up surface. The product is suitable for all types of woodwork such as floors as well as staircases.

- Full colour
- VOC approved
- 2 Coats only
- Hard wearing
- Easy aftercare

# MAINTAINING AND CLEANING

## Lacquer System

### Vinyl- and Lacquer Soap



- 1 litre
- 400 m²/litre
- Water based
- Free
- 

Vinyl- and Lacquer Soap is suitable for the cleaning of all vinyl/LVT, laminated, lacquered or painted surfaces. Vinyl- and Lacquer Soap does not build up soap film, and therefore it is very suitable for surfaces requiring frequent cleaning.

- To be applied manually or by machine
- Non film building
- Easy to apply
- Fast drying

### Vinyl- and Lacquer Care



- 1 litre
- 60 m²/litre
- Water based
- Max. 45 g/litre
- 

Suitable for vinyl/LVT, laminated and lacquered surfaces. Vinyl- and Lacquer Care strengthens the surface as it protects against wear and tear and scratches and in that way, it prolongs the life of the lacquered surface.

- Comprehensive care for all lacquered surfaces
- Easy to apply
- Fast drying
- Additional protection of the surface
- Revitalizes the existing finish

### Maintenance box Vinyl- and Lacquered floors



- 3 x 1 litre
- 
- Water based
- Max. 45 g/litre
- 

The box contains:

- 1 litre Vinyl- and Lacquer Care
- 1 litre Wood Cleaner
- 1 litre Vinyl- and Lacquer Soap
- 2 cloths





# BASIC TREATMENT

## Oil System

### Panel White (Panel White Paint)



- 0,75 litre and 2,5 litre
- 8-12 m²/litre
- Water based
- Max. 60 g/litre
- White, extra white and full-matt paint\*

Panel White is a water based product for the lightening up of yellowed wood, e.g. ceilings and wall panels. Panel White is used indoors for untreated and lacquered softwood.

- Preserves the natural structure of the wood
- Delays discolouring of resin and protects against "popping" of the knots

\* only in 2,5 litre

### Basic Soap



- 1 litre
- 10-15 m²/litre
- Water based
- Free
- White

Basic Soap is developed for basic treatment of furniture, interior and floors generally. Basic Soap is especially well suited for soaping of wood species such as oak, beech, ash, and soft wood.

- Unique Scandinavian white wash soft finish
- Protects the wood with a high soap concentrate
- Easy saturation and cleaning
- For furniture, interior and wood floors

### Worktop Oil



- 0,75 litre
- 12-15 m²/litre
- 
- Max. 45 g/litre
- Natural and white

Worktop Oil is designed for untreated or previously oiled/sanded wood surfaces. The oil makes the surface highly water and dirt repellent.

- Provides a dirt- and water resistant surface
- Suitable for both light and dark types of wood
- Enhances the colour of the wood
- Components are FDA approved

### Worktop Gel



- 400 ml
- 30-40 m²/400 ml tube
- 
- Max. 275 g/litre
- Natural and white

Worktop Gel is for freshening of previously oil treated wood surfaces. The effective gel is quick-drying and enhances the natural grain structure of the wood and colour and gives a resistant and strong surface.

- Easy to dose
- Economic in consumption
- Components are FDA approved

### Bees' Wax



- 250 ml van
- 8-10 m²/250 ml
- 
- Free
- Natural

Bees' Wax Balm is for the basic treatment and maintenance of untreated, stained or lye treated wood surfaces indoors (especially for furniture and toys).

- For the wax treatment of smaller wood surfaces
- Creates a smooth finish on interior woodwork
- Water- and dirt resistant
- Enhances the natural structure of the wood

### Natural Soap



- 750 ml spray
- 
- Water based
- Free
- Natural and white

Natural Soap is ideal for cleaning and maintenance of oiled, waxed and natural soaped surfaces.

- Ready mixed, easy to use
- For the cleaning and maintenance of all wood surfaces
- Suitable for toys
- Replenishes grease
- Re-greasing effect

# MAINTENANCE AND CLEANING

## Oil System

### Wood Cleaner








-  1 litre and 2,5 litre
-  200-300 m²/litre
-  Water based
-  Free
- 

Wood Cleaner may be used for cleaning of wooden surfaces. Furthermore, it is well suited for cleaning of unfinished wall- and ceiling panels, furniture etc.

- For unfinished, oiled, waxed, lacquered and soap treated wood surfaces indoor
- Prepares surfaces for additional treatment
- Basic cleaning and grease removal
- High efficiency

### Intensive Cleaner



-  750 ml spray
-  –
-  Water based
-  Free
- 

Wood Cleaner is a unique ready- to-use-spray for the all-round cleaning of all interior wood work such as furniture, staircases, doors, panels and worktops.

- Ready mixed, easy to use
- For untreated, oiled, lacquered or soaped indoor wood surfaces
- Basic cleaning and grease removing



# PRE-TREATMENT

## Oil System

### Outdoor Wood Primer



-  2,5 litre
-  8-10 m²/litre
-  Water based
-  VOC
-  Colourless

Outdoor Wood Primer is a water based product for priming outdoor wood like e.g. facades, windows, fences etc. it improves adhesion and durability. The product is used primarily for pine, larch, spruce, oak and old pressure treated wood (except red cedar).

- Special Primer for very absorbing wood
- Fast drying
- Penetrates and protects
- Requires aftertreatment with Exterior Oil



## We are passionate people.

Passionate about our origins and our heritage. Passionate about our products and our customers. Throughout our history we have always stayed true to our ethos of authenticity, integrity and attitude. Our mission is still to do the best work of our lives for the world's most beautiful, long lasting building material. We will continue to do our best. That's why we're No1.

Complete system.  
Long lasting results.  
Easy and simple to use from start to finish.  
Made by passionate people.

## That's why we're No1.

## EXTERIOR PAINT

Red White Grey Black Creme Stongrey Anthracite Steelblue Firgreen





# BASIC TREATMENT

## Oil System

### Multi Protector








-  750 ml spray
-  -
-  Water based
-  Free
- 

Multi Protector is a product developed for rejuvenating and protecting exterior garden furniture made of poly rattan, wood, steel, plastic etc.

- Suitable for universal maintenance of other exterior items such as window frames, claddings etc.
- Ready mixed – easy to use
- Provides a unique water resistant surface
- An ecologically friendly product

### Exterior Gel



-  400 ml
-  6-12 m<sup>2</sup>/400 ml tube
- 
-  Max. 275 g/litre
-  Natural and teak

Exterior Gel is for refreshing of previously oil treated wood surfaces. The gel is effective, quick-drying and enhances the natural grain structure of the wood and colour and gives a resistant and strong surface.

- Easy to use
- Economic in consumption
- Suitable for children's toys
- Contains UV-protection

### Exterior Oil








-  0,75 litre and 2,5 litre
-  8-12 m<sup>2</sup>/litre
-  Water based
-  Max. 50 g/litre
-  13 colours

Exterior Oil to be used outdoor for basic treatment and maintenance of new and previously oiled wood surfaces such as decks, garden furniture, cladding etc.

- Provides a hard-wearing surface
- Contains UV-protection
- Prevents mould and fungus
- Fast drying
- May be used on all wood species

### Exterior Paint



-  0,75 litre and 2,5 litre
-  6-10 m<sup>2</sup>/litre
-  Water based
-  Max. 80 g/litre
-  9 colours

Exterior Paint is for the basic treatment and maintenance of outdoor furniture, fences, claddings, etc. of wood. Exterior Paint gives a hard-wearing and resistant surface and it also protects against green growth and discoloration. The paint is for both new and previous treated furniture. Do not use on decking.

- Weather protection and colour for outdoor wood
- For furniture, claddings, sidings, fences, etc.
- Contains UV-protection

## EXTERIOR OIL

Natural Teak Black Grey Walnut Bangkirai Larch Anthracite White Red Brown Olive Silver Spruce



# CLEANING

## Oil System

### Multi Cleaner







-  750 ml spray
-  –
-  Water based
-  Free
- 

Multi Cleaner is a product especially developed for cleaning exterior garden furniture made of Poly Rattan, wood, steel, PVC etc.

- Ready mixed – easy to use
- Also suitable for universal cleaning of other exterior items such as window frames, claddings etc.
- Ecologically friendly product

### Exterior Cleaner








-  1 litre and 2,5 litre
-  6-10 m<sup>2</sup>/litre
-  Water based
-  Free
- 

Exterior Cleaner is for the cleaning of wood decking, garden furniture, cladding/sidings, fences, doors, carports etc. The product removes green growth and dirt.

- Removes moss and algae growth, prevents resettlement
- Suitable for decking, garden furniture, claddings and sidings
- Manual or mechanical cleaning
- Non harmful to vegetation

### Deep Cleaner



-  750 ml spray
-  Depending on the wood type, condition and age
-  Water based
-  Free
- 

Deep Cleaner is for the cleaning of all wooden garden furniture. Heavy dirt, green growth and weather beaten oil residues are effectively removed.

- For the deep cleaning of wood garden furniture of any type of wood
- Removes oil and dirt from deep down inside the wood





---

# Tinting Colour Range.

Imagine the possibilities.

WoodCare Denmark proudly introduces the WOCA tinting concept. The system uses specially developed pigments which are compatible with the various WOCA systems. It enables you to mix practically any colour you desire and creates a world of opportunities.

- 16 pigments provides more than 800 different colours
- Universally compatible (solvent, water and UV)
- Extremely concentrated/very efficient
- Easily mixable
- Endless choices
- Less inventory/Base materials convert into customized solutions
- Manually as well as mechanically dissolvable
- Fast reaction providing bespoke solutions to unique enquiries



# Ecological products for more than 40 years.



## EN 71-3

The migration of metals (As, Hg, Se, Cr, Sb, Cd, Pb, Ba) of the sample was tested according EN 71 Part 3 1995.

There was no evidence for migration of the named metals above the limit of detection (10-50 ppm).

All products for the interiors are correspondingly suitable for toys.



## IBR

WoodCare Denmark's products are tested in neutral laboratories, e.g. by the Institute of Biological Building Materials in Rosenheim and are approved and certified. The impact on the health of people and environment of the methods of production and the products that are used for building, furnishing and living is examined.



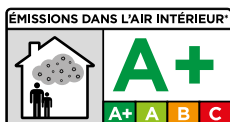
## VOC

The VOC Directive, devised by the European Parliament and the Council of Europe, defines the directive limiting emissions for certain pollution causing volatile organic compounds, called VOCs. All WoodCare Denmark products meet the new VOC Directives for 2007 and 2010.



## DIBt regulation

Our industrial products are all registered by DIBt for manufacturers selling to the German market.



## A+

Since September 2013, all floor coating products marketed and sold in France are obliged to be labelled with a VOC classification ranging from grade A+ (very low emissions) to grade C (high emissions).

The aim is to improve indoor air quality in both private and commercial buildings. This regulation enables consumers to select environmentally friendly products as well, as the grade A+ guarantees an emission of volatile substances below the limit value after 28 days – a limit value identical with the one prescribed by the Center of Competence in Civil Engineering (DIBt).



## The EU Eco-label

The Flower is the European Eco-label. It was established in 1992 by the EU-Commission and is recognized in all of Europe. The Flower highly demands a reduction in the use of the pigment titanium dioxide with the aim of minimising the use of energy and the amount of waste from the production. Heavy demands on the amount of VOC and other substances in paint harmful to the environment and people's health. It demands good quality based on good spreading rate and coverage. If the supplier in its marketing claims that the paint has good adhesion or is washable, this needs to be documented. The documentation for good quality requires testing according to international standards.



## Anti Slip Test DIN 51130

WOCA Diamond Oil, Woca Hardwax Oil and Woca Neutral Oil have been tested on solid wood, and achieved a R10 classification according to DIN 51130. For more information please contact WoodCare Denmark A/S.



## Fire rating EN ISO 9239-1

WOCA Diamond Oil and Woca Hardwax Oil have been tested on solid wood, and achieved a Cf1 fire rating according to EN ISO 9239-1. For more information please contact WoodCare Denmark A/S.





QUALITY SYSTEM AND ENVIRONMENTAL MANAGEMENT SYSTEM

**DS/EN ISO 9001**  
**DS/EN ISO 14001**

**DS/EN ISO 9001 and DS/EN ISO 14001**

WoodCare Denmark is certified according to the following standards: ISO 9001: 2000 – the international standard for quality control; and ISO 14001:2004 – the international standard for environmental management.

The quality- and environmental management systems ensure, that sales, supply, product development and production are conducted according to defined procedures and instructions known by all members of staff. ISO 9001

ensures that the defined quality of procedures and products is guaranteed – and therefore the products feature uniform quality.

ISO 14001 takes into account all aspects concerning the environment. This applies to choosing raw materials, the internal environment, but also the handling of waste.

Furthermore, new targets for the improvement of quality and environment are set permanently.

That's why we're







Distributor:

**WOODCARE DENMARK A/S**

Tvaervej 6

DK-6640 Lunderskov

Phone: +45 99 58 56 00

Fax: +45 44 58 56 36

[info@ttwoodcare.com](mailto:info@ttwoodcare.com)

[www.wocadenmark.com](http://www.wocadenmark.com)

